

TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A		C	D	S	M

CELL :- A 247	CELL NAME: Bracket	MACHINE / STAGE :- SPM	OPERATION- Machining
---------------	--------------------	------------------------	----------------------

KAIZEN THEME - : To Avoid Coolant Overflow.

IDEA :-Guard height Increasing.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Coolant Tray Height Increased with replacing of new Guard.

PROBLEM / PRESENT STATUS :- Coolant Overflow due to Tray Height Less.

AFTER



WHY - WHY ANALYSIS :-
Why 1 :- Coolant Overflow in Bkt SPM
Why 2 :- Less Height of Coolant Tray.
Why 3 :- Basic Design of Machine.

RESULT :-
 1)Coolant Overflow Problem Resolved.

ROOT CAUSE :- Basic Design of Machine.

REGISTRATION NO. & DATE: - 28.08.2015

REGISTERED BY :- Nana Ugale

MANAGER'S SIGN :-Surendra Kulkarni.

BENCHMARK TARGET	Coolant Overflow No Overflow
KAIZEN START	20.08.15
KAIZEN FINISH	28.08.15

TEAM MEMBERS :- Anil Rathod
Someshawr

BENEFITS :- House Keeping Improved.

KAIZEN SUSTENANCE

WHAT TO DO : Use only Modified Guard.
HOW TO DO : Awareness to Operator.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	SPM A2	28.08.15	Nana Ugale	Complete